

INDEX SERVICE BULLETINS						
No.	Issue	Date	Section	Title	Model(s)	Comments
1		May 1, 1946	Q	Complete Assembly	all	Spares discount, factory service
2		May 9, 1946	P	Wiring Loom damage	Mk.4	1946 - 1-1/2,2-1/2 and 3-1/2 litre
3		May 31, 1946	B M	Rear Engine Mountings	SS	1936/7 2-1/2 litre
4		?	?	?	?	?
5		June 1, 1946	C	Recommended Carburettor settings	SS, Mk.4	1936 - 1946
6		August, 1946	J K	Road Springs and Shock Absorbers	SS, Mk.4	
7		June 1, 1946	Q	Chassis Numbers giving approximate Year of Manufacture	SS, Mk.4	
8		?	?	?	?	
9		August, 1946	B	Valve Rocker Oil Feed	Mk.4	1946 - 2-1/2 and 3-1/2 Litre
10		November, 1946	B	Modified Cylinder head	Mk.4	1946 - 2-1/2 litre
11		?	?	?	?	
12	1	19 Nov, 1946	C	Carburettors - Starting	Mk.4	1946 - 2-1/2 and 3-1/2 litre
12	2	19 Nov, 1946	C	Hydraulic Piston Dampers	Mk.4	1946 - 1/2 and 3-1/2 litre
13		December, 1946	K	Bumping Down at rear	Mk.4	1946 - 1-1/2,2-1/2 and 3-1/2 litre
14		February, 1947	B	Modified Cylinder head	Mk.4	1946/ 7 1-1/2 litre
15		?	M	(Wheel Balance) see # 25	Mk.4	
16		?	?	?	?	
17		July, 1947	P	Modification introduced in Wiring Layout	Mk.4	1946/ 7 1-1/2,2-1/2 and 3-1/2 litre
18		October, 1947	D	Frost Precautions	Mk.4	Current models
19		?	M	(Tyre Balance) see # 25	Mk.4	
20		December, 1947	K	Removal and Refitting of Rear Road Springs	SS, Mk.4	All models 1936-1947
21		?	?	?	?	
22		January, 1948	C	3-1/2 Litre Starting Carburettors	Mk.4	
23	1	February, 1948	B	Compression Plates	Mk.4	1947/ 8 1-1/2 litre
23	2	February, 1948	B	Engine Pressure Oil Filter Elements	Mk.4	
23	3	February, 1948	C	Carburettor Hydraulic Piston Dampers	Mk.4	1-1/2 and 3-1/2 litre
23	4	February, 1948	B	Valve Clearances	Mk.4	2-1/2 and 3-1/2 litre
23	5	February, 1948	M P	Speedometer Cable breakages	Mk.4	All models
23	6	February, 1948	I	Front axle Lock Stops	Mk.4	1-1/2 litre
24		February, 1948	B	Failure of Air Silencer Mountings	Mk.4	1-1/2 litre
25		February, 1948	M	Tyre Balance and Balance Patches	Mk.4	
26		May, 1948	B	Flywheel and Flywheel Dowels	Mk.4	All models
27		June, 1948	J K	Alternative Shock Absorbers	Mk.4	
28		June, 1948	F	Single Helical Type Gearboxes	Mk.4	2-1/2 and 3-1/2 litre
29		August, 1948	B P	Shimming Distributor adapter	Mk.4	1-1/2 litre
30		Dec 30, 1948	Q	Commencing Chassis Numbers	1946 - 49	All models
31		30 Dec, 1948	H	Rear Axles	Mk.4	All models 1946-1948
32		30 Dec, 1948	B	Push Rod Return Springs	Mk.4	2-1/2 and 3-1/2 litre
33		30 Dec, 1948	B E	Clutch and Flywheel	Mk.4	3-1/2 litre
34		January, 1949	B	Advance Information - Recommended Lubricants	Mk V	
35		January, 1949	A	Advance Information - Summary of Maintenance	Mk V	
36		January, 1949	B	Advance Information - Removal of Engine Unit	Mk V	
37		January, 1949	I	Advance Information - Removal of Steering Unit	Mk V	
38		January, 1949	I	Advance Information - Burman Steering Unit - Adjustment	Mk V	
39		January, 1949	J	Advance Information - Adjustment of Torsion Rods	Mk V	
40		January, 1949	I	Advance Information - Adjustment of Steering Track and Lock	Mk V	
41		January, 1949	L	Advance Information - Brakes	Mk V	
42		January, 1949	N	Advance Information - Removal of Bonnet, Radiator and Instrument Panel	Mk V	
43		January, 1949	N	Advance Information - Roof Slide and Door Locks Removal and Refitting	Mk V	
44		January, 1949	J	Advance Information - Front Suspension Camber and Castor angles	Mk V	
45		May, 1949	H I	Advance Information - Front and Rear Hub races adjustment	Mk.V, XK	
46		May, 1949	J K	Advance Information - Suspension Rubber Bushes	Mk.V, XK	
47		May, 1949	G	Advance Information - Propellor Shafts Removal, Dismantling and Refitting	Mk V	
48		May, 1949	H	Advance Information - Rear Axle Assembly (ENV)	Mk.V, XK	
49		May, 1949	K	Advance Information - Rear Road Springs	Mk.V, XK	
50		May, 1949	M	Advance Information - Exhaust System Removal and Refitting	Mk V	
51		May, 1949	L M	Advance Information - Handbrake, Rear Cable Assembly Removal and Refitting	Mk V	
52	1	August, 1949	I J	Steering. Front Suspension. Upper Wishbone. Ball Assemblies	Mk V	
52	2	August, 1949	I	Steering Column Assembly	Mk V	
53	1	August, 1949	C	Fuel Pump	Mk.V, XK	
53	2	August, 1949	C	Carburettor Needles	Mk V	
54		August, 1949	L	XK.120 Super Sports Models - Brakes	XK.120	
55		November, 1949	J	Adjustment of Torsion Bars, Camber, Castor, Track and Lock	Mk.V, XK	
56		November, 1949	M	Tyres	Mk.V, XK	
57	1	November, 1949	I	Thread Bearings, Steering Track Rod and Idle Lever	Mk.V, XK	
57	2	November, 1949	I	Steering Track	Mk.V, XK	
57	3	November, 1949	B	Engine Unit. Removal	Mk V	
57	4	November, 1949	C	Carburettor Needles	Mk V	
57	5	November, 1949	B P	Sparking Plugs. Gap setting.	Mk V	
57	6	November, 1949	D	Radiator. Overflow Pipe	Mk V	

No.	Issue	Date	Section	Title	Model(s)	Comments
58	1	January , 1950	N	N.D.V. Window Rubbers	Mk V	
58	2	January , 1950	I	Steering Track Rod	Mk V	
58	3	January , 1950	B	Recommended Lubricants (Updates #34)	Mk V	
59		January , 1950	B	Engine Oil Level	XK.120	
60		January , 1950	L	Brakes	Mk V	
61		January , 1950	I	Steering Track Rod. Bearings	Mk.V, XK	
62		January , 1950	N	Drop Head Coupe. Lowering and Raising the Head	Mk V	
63		February , 1950	L	Handbrake. Front Cable Assembly	Mk V	
64	1	April , 1950	B	Oil Control. Rocker Pads and Valve Guides	Mk V	
64	2	April , 1950	F	Single Helical Gearbox Illustration	Mk.4,Mk.V	
65		April , 1950	B	XK.120 Engines. Valve Timing Procedure	XK.120	
66	1	April , 1950	B	XK.120 Super Sports Models - Throttle Restrictor	XK.120	
66	2	April , 1950	L	Front Brake Air Scoops	Mk.V, XK	
67		July , 1950	N	Front Door Sealing	Mk V	
68		July , 1950	I	Low Speed Steering Wobble	XK.120	
69	1	July , 1950	N	Wind Noise	Mk V	
69	2	July , 1950	B	Throttle Restrictor	Mk V	
70	1	August , 1950	J	Castor Angle	XK.120	
70	2	August , 1950	J	Newton Front Shock Absorbers (Updates #34)	Mk.V, XK	
71		August , 1950	B C	Fitment of Air Cleaners	XK.120	
72		December , 1950	J	Newton Front Shock Absorbers	Mk.V, XK	
73		December , 1950	L	Brake Shoe Rattle- Rear Brakes Only	XK.120	
74	1	December , 1950	B	Valve Clearance Adjustment Pads	XK120,Mk7	
74	2	December , 1950	B M	Front Engine Mounting - RHD Cars	XK.120	
75	1	December , 1950	B	Engine Tightening Torque Data	XK120,Mk7	
75	2	December , 1950	H	Hypoid Bevel Rear Axles	XK120,Mk7	
75	3	December , 1950	H	Salisbury Type Rear Axles	Mk V	
76		January , 1951	Q	Amended Service Voucher Procedure	Mk7	
77		January , 1951	A	Recommended Lubricants, Fill Up Data and Tyre Pressures	Mk7	
78		January , 1951	A	Summary of Maintenance	Mk7	
79		January , 1951	L	Brakes	Mk7	
80		January , 1951	I	Burman Steering Unit - Adjustment and Lubrication	Mk7	
81		January , 1951	J	Adjustment of Torsion Bars, Camber, Castor, Track & Lock	Mk7	
82		January , 1951	A	Various Servicing Items	Mk7	
83		January , 1951	M	Exhaust System Removal and Refitting	Mk7	
84		January , 1951	N	Removal of Bonnet, Radiator and Instrument Panel	Mk7	
85		January , 1951	N	Removal of Door Locks	Mk7	
86		January , 1951	N	Removal and Refitting of Sliding Roof	Mk7	
87		January , 1951	K	Rear Road Springs - Removal and Refitting	Mk7	
88		January , 1951	M N	Important - Body Screws Tyre fouling.	XK.120	
89		January , 1951	L	Brake Linings	XK.120	
90		March , 1951	H	E.N.V. Rear Axles - Modification	XK.120	
91		March , 1951	B F	Engine and Gearbox Unit Removal and Clutch	Mk7	
92		March , 1951	Q	XK.120 Models - Amended Service Voucher Procedure	XK.120	
93		March , 1951	A	XK.120 Models - Amended Summary of Maintenance	XK.120	
94		April , 1951	E	Hydraulic Type Clutch Operation	Mk7	
95		June , 1951	B Q	Tuning Modification on XK.120 Cars for Competition Purposes	XK.120	
95	2nd	June , 1952	B Q	Tuning Modification on XK.120 Cars for Competition Purposes	XK.120	
95	A	April , 1953	B	Engine Performance	XK.120	
95	B	April , 1953	F	Close Ratio Gears. Type JH and JL Series Gearboxes Only	XK.120	
96		April , 1951	L	IMPORTANT - Servo Unit, Left and Right-Hand Drive Cars	Mk7	
97	1	November , 1951	A	Various Servicing Items - Recommended Lubricants	Mk5,XK120,Mk7	
97	2	November , 1951	J	Newton Front Shock Absorbers	Mk.V, XK	
97	3	November , 1951	B D	Thermostat Assembly	Mk7	
97	4	November , 1951	B D	Cylinder Block Heater adapter	XK120,Mk7	
97	5	November , 1951	B D	Fan and Water Pump	Mk7	
97	6	November , 1951	B	Connecting Rods	XK120,Mk7	
97	7	November , 1951	I	Steering Drop Arm	Mk7	
97	8	November , 1951	N	Front Door Sealing	Mk7	
97	9	November , 1951	O	Air Conditioning Installation	XK.120	
97	10	November , 1951	B	Reconditioned Connecting Rods	Mk5,XK120,Mk7	
97	11	November , 1951	P	Wiring Diagram	XK120,Mk7	
97	12	November , 1951	B	Engine Oil Sump.	XK.120	
98		November , 1951	J	Modification to Suspension Mounting Posts	Mk7	
99		Reissue May 1954	C P	Latest Recommendations for Carburetter Needles and Sparking Plugs	XK120,Mk7	
100	1	January , 1952	O P	Two Speed Windscreen Wipers	Mk7	
100	2	January , 1952	H	Rear Axle Lubrication - Important	Mk5,XK120,Mk7	
101	1	January , 1952	B	Tappet Clearances	Mk7	
101	2	January , 1952	Q	Amendment to Mark VII Owners Handbook	Mk7	
101	3	January , 1952	B	Lower Timing Chain Tensioner	XK120,Mk7	
101	4	January , 1952	H	E.N.V. to Salisbury Axle	XK.120	
102		January , 1952	B	Fitting of Replacement Valve Guides, Valve Seat Inserts and Tappet Guides	XK120,Mk7	

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103	1	February , 1952	I	Steering Box-Divided Drop Arm.	Mk7	
103	2	February , 1952	B	Throttle Restrictor.	XK120,Mk7	
104	1	February , 1952	F G	Gearbox - Short Mainshaft	XK120,Mk7	
104	2	February , 1952	D	Thermostat.	Mk7	
105	1	April , 1952	B	"Brico" Semi-Split Skirt Pistons	XK120,Mk7	
105	2	April , 1952	B	Modification to Valve Guides and Tappet Guides	XK120,Mk7	
105	3	April , 1952	F G	Gearbox - Long Mainshaft	XK120,Mk7	
105	4	April , 1952	B	Oil Filter.	XK.120	
105	5	April , 1952	H	E.N.V. 4.30 and 4.56 Crown Wheels and Pinions	Mk.V, XK	
105	6	April , 1952	D	Draining and Refilling the Cooling System - Later Mark.VII Models	Mk7	
105	7	April , 1952	B	Engine Breather Pipe.	XK120,Mk7	
106		April , 1952	L	Self Adjusting Front Brakes	XK.120	
107	1	May , 1952	M	Road Wheels - IMPORTANT	XK120,Mk7	
107	2	May , 1952	J K	Shock Absorbers.	Mk7	
107	3	May , 1952	B D	Fan and Water Pump.	XK.120	
107	4	May , 1952	B	Oil Filter.	XK120,Mk7	
107	5	May , 1952	B	Shell Oil Recommendations - All Models	Mk5,XK120,Mk7	
107	6	May , 1952	H	Salisbury Rear Axles - Threads	XK.120	
108	1	June , 1952	B	Replacement Valve Guides, Valve Seat Inserts and Tappet Guides	XK120,Mk7	
108	2	June , 1952	D	High Setting Thermostat.	Mk7	
108	3	June , 1952	J K	Shock Absorbers.	XK.120	
109	1	September , 1952	Q	Special Equipment Model XK 120 Models	XK.120	
109	2	September , 1952	C	Carburettor Needle Recommendations for Trinidad	XK120,Mk7	
109	3	September , 1952	A P	Sparking Plug Recommendations for Hong Kong and Switzerland	XK120,Mk7	
110	1	October , 1952	H	"Salisbury Axles" - Ratio Interchangeability	XK.120	
110	2	October , 1952	N	Faulty Woodwork (Mark VII and XK.120 F.H. Coupe Models)	XK120,Mk7	
110	3	October , 1952	P	Battery "Correct Acid Level" Device	XK120,Mk7	
111		October , 1952	L	Self Adjusting Front Brakes IMPORTANT	XK.120	
112	1	October , 1952	B	1938-1949 2-1/2 / 3-1/2 litre Camshafts	Mk.4,Mk.V	
112	2	October , 1952	B	Oil Sump Level Element.	XK.120	
112	3	October , 1952	O	Screen Demisting Equipment. Super Sports Model	XK.120	
112	4	October , 1952	N P	Side Lamp Housing and Flasher Units. Super Sports Model	XK.120	
112	5	October , 1952	F	Gearbox, Top Cover	XK.120	
112	6	October , 1952	P	Head Lamps	XK.120	
112	7	October , 1952	O P	Screen Wiper Blade	Mk7	
112	8	October , 1952	C	Auxillary Starting Carburetter.	XK120,Mk7	
112	9	October , 1952	J	Telescopic Front Dampers	Mk5,XK120,Mk7	
112	10	October , 1952	E	Racing Clutch	XK.120	
113		November , 1952	I	Steering Box Mounting Bracket	Mk7	
114		December , 1952	N	Synthetic Paint	XK120,Mk7	
115	1	December , 1952	O	Windscreen Washer.	XK120,Mk7	
115	2	December , 1952	J	Front Shock Absorbers.	Mk7	
115	3	December , 1952	G	Propellor Shaft - Lubrication	XK.120	
115	4	December , 1952	K	Rear Road Springs.	XK.120	
116	1	December , 1952	M	Road Wheels.	XK120,Mk7	
116	2	December , 1952	N	Ignition and Locking Keys.	XK120,Mk7	
116	3	December , 1952	L	Brake Repair Kits.	XK.120	
116	4	December , 1952	I	Lower Wishbone Ball Joint	Mk7	
116	5	December , 1952	B P	Distributor.	XK.120	
116	6	December , 1952	F	Gearbox, First Speed Stop Pins	XK120,Mk7	
116	7	December , 1952	B Q	Engine Number.	Mk7	
116	8	December , 1952	B	Engine Sump Drain Plugs.	XK120,Mk7	
116	9	December , 1952	P	Headlamps.	Mk7	
116	A	December , 1952	B	Decarbonising	Mk7	
117	1	January , 1953	Q	New Car Specification.	XK120,Mk7	
117	2	January , 1953	B	High Lift Camshafts.	XK.120	
117	3	January , 1953	B	Top Timing Chain Adjustment.	XK120,Mk7	
117	4	January , 1953	N	Hood Rear View Panel (Super Sports Model)	XK.120	
117	5	January , 1953	N	Radiator Grille.	Mk7	
118	1	February , 1953	B D	Fan, Water Pump, Induction Manifold.	Mk7	
118	2	February , 1953	C	Carburettor Needles (XK.120 Coupe Model)	XK.120	
119		February , 1953	B	Premium Grade Petrols	Mk5,XK120,Mk7	
120		February , 1953	FF	Automatic Transmission (Produced by the Borg Warner Corporation)	Mk7	
121	1	March , 1953	B D	Coolant Loss	XK120,Mk7	
121	2	March , 1953	I M	Tyre Wear.	Mk7	
121	3	March , 1953	B P	Distributor.	Mk7	
121	4	March , 1953	M	Dual Exhaust System. ("Special Equipment" Models)	XK.120	
121	5	March , 1953	L	Front Brake Wheel Cylinders.	Mk7	
121	6	March , 1953	L	Brake Repair Kits (1-1/2,2-1/2 and 3-1/2 litre and Mark V Models)	Mk.4,Mk.V	
121	7	March , 1953	E	Hydraulic Clutch Repair Kits.	Mk7	
121	8	March , 1953	L	Brake Repair Kits.	Mk7	
122	1	April , 1953	H	Salisbury Axle - Ratio Changes	XK.120	

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122	2	April, 1953	L	Brake Servo Unit.	Mk7	
122	3	April, 1953	Q	Mark V Service Manual	Mk V	
122	A	April, 1953	Q	Continental Touring Kits	all	
123	1	May, 1953	B	Crankshaft Damper.	Mk7	
123	2	May, 1953	B	Crankshaft Damper.	XK.120	
123	3	May, 1953	I	Steering Tie Rods.	Mk7	
123	4	May, 1953	O	Air Conditioning System.	Mk7	
123	5	May, 1953	D	Water Pump C7618 - Dismantling Instructions.	Mk7	
124	1	May, 1953	L	Brakes - IMPORTANT.	XK120,Mk7	
124	2	May, 1953	B E	Lightened Flywheel.	XK.120	
124	3	May, 1953	B P	Distributor.	Mk7	
124	4	May, 1953	B	Steel Con-Rod Small End Bushes (3-1/2 litre Models)	SS, Mk.4	
124	5	May, 1953	H	2HA to 4HA Type Axle	Mk7	
124	6	May, 1953	B P	Ignition Settings.	XK120,Mk7	
125		May, 1953	I	Steering Tie Rods.	Mk7	
126		June, 1953	E	Clutch Driven Plates	all	
127	1	June, 1953	B J	Pressed Steel Sump.	Mk7	
127	2	June, 1953	L	Brake Linings.	Mk7	
127	3	June, 1953	L	Brake Linings.	XK.120	
128	1	June, 1953	M P	Speedometer Cables.	XK120,Mk7	
128	2	June, 1953	M P	Revolution Counter Cables.	XK120,Mk7	
128	3	June, 1953	C	Throttle Return Springs.	Mk7	
128	4	June, 1953	B	Connecting Rods.	XK120,Mk7	
129	1	August, 1953	B	Broken Valve Springs.	XK120,Mk7	
129	2	August, 1953	E	Clutch Pedal - Overcentre Spring.	Mk7	
129	3	August, 1953	A P	Sparking Plugs - Latest Recommendation.	Mk7	
129	4	August, 1953	B	Tappet Guides and Valve Seat Inserts - Replacement	XK120,Mk7	
129	5	August, 1953	P	High Frequency Horns.	Mk7	
130	1	August, 1953	K	Telescopic Rear Shock Absorbers.	Mk7	
130	2	August, 1953	D	Water Pump - Interchangeability.	XK120,Mk7	
131	1	August, 1953	FF	Direct Drive Pawl - Deletion (Mark VII Automatic Transmission)	Mk7	
131	2	August, 1953	O P	Windscreen Wiper Arms.	XK120,Mk7	
131	3	August, 1953	B P	Ignition Suppression.	XK120,Mk7	
132	1	September, 1953	L	Brake Fluid - Contamination	all	
132	2	September, 1953	B	Tappet Clearances - High Lift Camshafts	XK120,Mk7	
132	3	September, 1953	K	Rear Road Springs - Change in Type	Mk7	
132	4	September, 1953	P	Modified Cigar lighter	Mk7	
133	1	September, 1953	J	Revised Torsion Bar Setting	Mk7	
133	2	September, 1953	B	A.C. Air Cleaner	Mk7	
133	3	September, 1953	N Q	Racing Screen and Cowl	XK.120	
133	4	September, 1953	C	Carburetters - Ordering Instructions	XK120,Mk7	
134	1	September, 1953	B	Oil Filter C.7438 - Details	Mk7	
134	2	September, 1953	L	Brake Shoe Steady Posts - Adjustment	Mk7	
134	3	September, 1953	F	Strengthened Change Speed Forks	XK120,Mk7	
134	4	September, 1953	L	Correction to SB #126	XK.120	
135		October, 1953	D	Water Pump (Part No.C.7618).	Mk7	
136	1	November, 1953	C	Carburetters - Ordering Procedure	XK120,Mk7	
136	2	November, 1953	B	Engine Number Prefix	XK.120	
136	3	November, 1953	A P	Sparking Plugs - Latest Recommendation	XK.120	
136	4	November, 1953	L	Girling Brake Shoe Spring Kits	Mk4,V,VII	
136	5	November, 1953	N	Synthetic Paint - Additional Colour	all	
137		November, 1953	L	Brakes - Judder, Locking in Reverse, Identification	Mk7	
138	1	January, 1954	M	Chassis Frame - IMPORTANT	Mk7	
138	2	January, 1954	I	Steering Tie Rods - IMPORTANT	Mk7	
139		January, 1954	J	Torsion Bars - Revised Method of Adjustment	XK120,Mk7	
140	1	January, 1954	B	Tappet Clearances - Standard and High Lift Camshafts	XK120,Mk7	
140	2	January, 1954	P	Modified Cigar lighter	XK.120	
140	3	January, 1954	B	Oil Leakage - Pressed Steel Sump	Mk7	
140	4	January, 1954	F	Close Ratio Gears	XK120,Mk7	
141	1	January, 1954	C	Air Intake Pipe - Drain Tubes	Mk7	
141	2	January, 1954	O	Heater Assembly - Modified Type	Mk7	
142	1	January, 1954	B	Fitting High Lift Camshafts - Precautions	XK120,Mk7	
142	2	January, 1954	D	Water Pump C.7618 - Modifications	Mk7	
142	3	January, 1954	P	Radio Aerial - Remote Control	Mk7	
143	1	January, 1954	H	Salisbury Axle - Pinion Adjustment	XK120,Mk7	
143	2	January, 1954	L	Girling Rear Wheel Cylinders - Ordering Procedures	Mk V, VII	
143	3	January, 1954	L	Lockheed Brake Fluid	XK.120	
144	1	February, 1954	B	Engine Breather Pipe - VERY IMPORTANT	XK120,Mk7	
144	2	February, 1954	A M	Tyre Pressures for Fast Driving	XK.120	
144	3	February, 1954	M	Tyre Removal and Fitting - Precautions	Mk5,XK120,Mk7	
145	1	March, 1954	F	Gearbox Interchangeability	Mk5,XK120,Mk7	
145	2	March, 1954	F H	Overdrive Model - Rear Axle	Mk7	

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146	1	April, 1954	B	Inlet Valves - Modified Type	XK120,Mk7	
146	2	April, 1954	B	Exhaust Valve and Guides - Modified Type	XK120,Mk7	
146	3	April, 1954	C	Air Cleaners - Blockage	XK120,Mk7	
146	4	April, 1954	E	Clutch Driven Plate	XK120,Mk7	
147		April, 1954	B	Sticking Exhaust Valves	XK120,Mk7	
147	A	April, 1954	M	Tyre Equipment	all	
148	1	May, 1954	J	Bump Stop Bracket - Introduction	Mk7	
148	2	May, 1954	C N	Petrol Filler Box - Modification	Mk7	
148	3	May, 1954	B	Chain Tensioner Blade - Modification	XK120,Mk7	
148	4	May, 1954	C	Carburettor Needle - Latest Recommendation	Mk7	
148	5	May, 1954	M	Butyl Inner Tubes	XK120,Mk7	
149	1	May, 1954	D	Water Pump Bearing and Thrower - Modification	Mk7	
149	2	May, 1954	B	Fitting Camshafts - Precautions	XK120,Mk7	
149	3	May, 1954	A	Running-In Instructions - Overdrive Model	Mk7	
149	4	May, 1954	H	Amendment to SB#145	Mk7	
150		May, 1954	M	"Service Condition" Replacement Chassis Frame	Mk7	
150	A	August, 1954	Q	Rear Lighting Regulations (Home Trade Circulation Only)	all	
150	B	September, 1954	Q	Spare Parts Price Lists and Discounts (U.S.A. and Canada)	all	
150	C	September, 1954	Q	Rear Reflectors (Home Trade Circulation Only)	Mk7	
151	1	September, 1954	B	Ignition Timing Indicator	Mk7	
151	2	September, 1954	L	Brake Wheel Cylinders - Girling	Mk V,VII	
151	3	September, 1954	H	Service Tools - Salisbury Axles	XK120,Mk7	
151	4	September, 1954	F	Service Tools - Overdrive Unit	Mk7	
152	1	September, 1954	M	Revolution Counter Cables - Modification	XK120,Mk7	
152	2	September, 1954	L	Handbrake - Modification	XK.120	
153	1	September, 1954	P	Lighting and Petrol Changeover Switches - Modification	Mk7	
153	2	September, 1954	I	Steering Column Control - Modification	XK120,Mk7	
153	3	September, 1954	I	Idle Lever Housing - Modification	Mk7	
153	4	September, 1954	D	Radiator Assembly - Modification	Mk7	
154		September, 1954	Q	Revised Equipment on Mark VII Models	Mk7	
155		September, 1954	I	Steering Column Control Assemblies	XK120,Mk7	
155	A	October, 1954	FF	First Speed Start Transmission	Mk7M	
155	B	November, 1954	FF	First Speed Start Transmission	Mk7M	
156		November, 1954	A Q	Advance Servicing Information XK.140 Models.	XK140	
157		November, 1954	L	Brake Squeak, Locking in Reverse, Judder	Mk7	
158	1	November, 1954	H	Overdrive Model - Rear Axle	Mk7	
158	2	November, 1954	B	Tappet Grading - Discontinued	Mk7,XK120,XK140	
158	3	November, 1954	B	Static Ignition Timing	Mk7M	
158	4	November, 1954	C	Carburettor Needle. - Recommendation	Mk7M	
159	1	February, 1955	H	Drive Gear Setscrews	XK120,Mk7	
159	2	February, 1955	L	Front Brake Backplate - Modified Type	Mk7	
159	3	February, 1955	L	Rear Brake Shoes - Correct Assembly	Mk7	
159	4	February, 1955	N	Body Shell	Mk7	
159	5	February, 1955	H	Overdrive Model - Rear Axle	Mk7	
159	6	February, 1955	L	Rear Brake Linings - Material Change.	Mk7	
160	1	February, 1955	P	Front Direction Indicator Lamp	Mk7	
160	2	February, 1955	H	Drive Gear Lockstrap	Mk7	
160	3	February, 1955	N	Wing Mirrors - Export Only	Mk7	
160	4	February, 1955	H	Rear Axle Shafts - Material Change	Mk7	
161		February, 1955	B	Rotor Type Oil Pump and Circular Crankshaft Oil Seal - Introduction	Mk7M,XK140	
162	1	February, 1955	B	High-Lift Camshafts. - 7 to 1 C.R. Engines	Mk7	
162	2	February, 1955	L	Conformable Front Brake Shoes - Export Only	Mk7	
163		February, 1954	Q	Identification Numbers - Important XK.140 Models.	XK140	
164		February, 1955	A C	Summary of Recommended Carburettor Needles, Distributors and Sparking Plugs	XK120,Mk7	
165		February, 1955	A C	Summary of Recommended Carburettor Needles, Distributors and Sparking Plugs	Mk7M,XK140	
166	1	March, 1955	L	Brake Hydraulic System	Mk7	
166	2	March, 1955	M	Tubeless Tyres	Mk7	
166	3	March, 1955	A	Amendment to SB#165	Mk7M,XK140	
167	1	March, 1955	B	Engine Thermostat	XK140	
167	2	March, 1955	H	Rear Axle - Modified Type	Mk7	
167	3	March, 1955	B	Multi-Grade Engine Oils	all	
167	4	March, 1955	H	Drive Gear Lockstraps	XK140	
168	1	June, 1955	FF	Automatic Transmission Fluid Level:- Revised Method of Checking	Mk7	
168	2	June, 1955	B	Engine Oil Level - Revised Method of Checking	Mk7,XK140	
168	3	June, 1955	C	Carburettor Needles - Change in Recommendation	XK140	
168	4	June, 1955	F P	Overdrive - Electrical Circuit	XK140	
169	1	June, 1955	D	Radiators - Interchangeability	XK140	
169	2	June, 1955	L	Rear Brake Wheel Cylinders	XK140	
169	3	June, 1955	P	Battery "Correct Acid Level" Device	Mk7,XK140	
169	4	June, 1955	L	Amendment to SB#109	XK.120	
170	1	June, 1955	L	Brake Servo Operating Plunger	Mk7	
170	2	June, 1955	H	Salisbury Axle Shafts - Identification	all	

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171		June, 1955	B F	Engine - Removal, Gearbox - Removal XK.140 Models	XK140	
172	1	September, 1955	F	Overdrive Solenoid - Revised Setting Procedure	Mk7,XK140	
172	2	September, 1955	B	Lower Timing Chain Tensioner - Change in Type	Mk7,XK140	
173	1	September, 1955	I	Castor Angle-Change	XK140	
173	2	September, 1955	FF	First Speed Start Transmission - Details of Revised Operation and Pressures	Mk7M	
173	3	September, 1955	A M	Tyre Pressures for Fast Driving	Mk7	
173	4	September, 1955	H	Amendments to SB#170	all	
174		December, 1955	B	Cylinder Heads	all	
175	1	December, 1955	B	Oil Filter C.11524 - Details	Mk7M,XK140	
175	2	December, 1955	Q	Owner Identification Cards	all	
175	3	December, 1955	B	Multi-Grade Engine Oils - Additional Brands	all	
175	4	December, 1955	M	5-1/2K Road Wheels	Mk7,XK120,XK140	
175	5	December, 1955	F	Overdrive Throttle Switch - Introduction	XK140	
176		December, 1955	FF	Torque Converter - Modified Mounting	Mk7	
177	1	December, 1955	FF	Automatic Transmission - Revised Hydraulic System	Mk7	
177	2	December, 1955	L	Brake Servo Cylinder - Lubrication	Mk7	
178		December, 1955	A Q	Advance Servicing Information 2.4 Litre Model	2.4	
179		January, 1956	F	Overdrive Units	Mk7,XK140,2.4	
180		February, 1956	E L	Brakes and Clutch Operation - IMPORTANT	2.4	
181		March, 1956	B F	Engine and Gearbox Removal 2.4 Litre Model	2.4	
182	1	March, 1956	B P	Distributor Micrometer Adjustment	2.4	
182	2	March, 1956	A	Petrol Tank Capacity	2.4	
182	3	March, 1956	B	Static Ignition Timing	2.4	
182	4	March, 1956	FF	Parking Pawl Rod - Split Type	all	
182	5	March, 1956	N	Door Locks - Operation	2.4	
182	6	March, 1956	A	Driving Mirror	2.4,XK140	
182	7	March, 1956	K	Rear Road Spring - Removal and Refitting	2.4	
183	1	March, 1956	J	Front Road Spring	2.4	
183	2	March, 1956	K	Panhard Rod	2.4	
183	3	March, 1956	B M	Revolution Counter Drive and Cable	2.4	
183	4	March, 1956	P	Revolution Counter	Mk7M	
183	5	March, 1956	P	Oil Pressure and Water Temperature Gauge	Mk7M	
183	6	March, 1956	L	Brake Master Cylinder	2.4	
183	7	March, 1956	P	Revolution Counter Cable	XK140	
184	1	April, 1956	M	Revolution Counter Cable Run	2.4	
184	2	April, 1956	C	Solex Carburetters - Modification	2.4	
184	3	April, 1956	B	Piston Rings - Tapered Type	Mk7M,XK140	
184	4	April, 1956	M	Speedometer Cables - Nylon Insert Type	Mk7M	
185	1	April, 1956	B	Exhaust Valve Guides - "C" Type Cylinder Head	XK140	
185	2	April, 1956	M	Revolution Counter Cables - Nylon Insert Type	XK140	
185	3	April, 1956	B	Esso Engine Oils - Latest Recommendations	all	
185	4	April, 1956	N	Synthetic Paint - Additional Colours	Mk7,XK140,2.4	
185	5	April, 1956	FF	Addition to SB#176	XK140	
186	1	April, 1956	H	Larger Drive Gear Bolts	Mk7,XK140,2.4	
186	2	April, 1956	C	Carburetter Jets - 7 to 1 Compression Ratio	2.4	
186	3	April, 1956	B	Static Ignition Timing - 7 to 1 Compression Ratio	2.4	
186	4	April, 1956	B P	Coil Failure and/or Engine Misfiring	all	
187		May, 1956	N	Panhard Rod Outer Bracket	2.4	
188	1	June, 1956	H	Rear Axle (Non Overdrive Cars) - Change in Ratio	2.4	
188	2	June, 1956	H	3HA Axle-Pinion Setting Figures	2.4	
188	3	June, 1956	E	Clutch Withdrawal Lever Return Spring	2.4	
188	4	June, 1956	M	Speedometer Cable - Nylon Insert Type	2.4	
189	1	June, 1956	B	Top Dead Centre Indication	2.4	
189	2	June, 1956	B	Crankshaft Vibration Damper	2.4	
189	3	June, 1956	P Q	New Rear Lighting Regulations. (Home Trade Only)	all	
190	1	June, 1956	N	Removal of Facia Panels and Cappings	2.4	
190	2	June, 1956	Q	Witter Trailer Tpwing Bracket - Installation	2.4	
191		June, 1956	F	Instructions for Fitting an Overdrive Unit to the 2.4 Litre Model	2.4	
192	1	July, 1956	M	Speedometer Drive - Oil Working up Cable	2.4	
192	2	July, 1956	D	Loss of Water from Cooling System	2.4	
192	3	July, 1956	B	Renold Hydraulic Chain Tensioner - Spares Kit	Mk7,XK140,2.4	
192	4	July, 1956	F	Amendment to SB#191	2.4	
193	1	September, 1956	B	Rear Engine Mounting - Coil Spring Type	2.4	
193	2	September, 1956	B	Engine Stabiliser - Correct Assembly	2.4	
193	3	September, 1956	K	Rear Road Spring Front Mounting Plate	2.4	
194	1	September, 1956	C	Solex Carburetters - Weir Type	2.4	
194	2	September, 1956	C	Solex Carburetters - Servicing Procedures	2.4	
194	3	September, 1956	B	Engine Oil Level - Revised Method of Checking	2.4	
194	4	September, 1956	B	Engine Refill Capacity	2.4	
195	1	September, 1956	Q	Cleaning Off Lanolin	all	
195	2	September, 1956	L	Fly-Off' Handbrake	XK140	
195	3	September, 1956	B	Static Ignition Timing	2.4	

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195	4	September, 1956	B	Sump Strainer Cover Plate	2.4	
195	5	September, 1956	F	Overdrive Conversion - Fitting of Packing Pieces	2.4	
195	6	September, 1956	Q	Amendment to SB#189	all	
195	7	September, 1956	K	Amendment to SB#183	2.4	
196	1	September, 1956	F	Gearbox Identification	all	
196	2	September, 1956	Q	Protective Treatment on New Cars	all	
197		October, 1956	K	Rear Road Springs - Change in Type	2.4	
198	1	October, 1956	FF	Automatic Transmission - Overhaul Kits	Mk7,XK140	
198	2	October, 1956	D	Loss of Water from Cooling System	2.4	
198	3	October, 1956	P	Speedometer Details	2.4	
198	4	October, 1956	N	Doors-Change in Material	XK140	
198	5	October, 1956	B	Amendment to SB#195	2.4	
199	1	October, 1956	C	Solex Weir Carburettors - Modification to Weir	2.4	
199	2	October, 1956	M	Speedometer Cables - Nylon Insert Type	XK140	
199	3	October, 1956	J K	Hydraulic Dampers - Modified Type	2.4	
200		November, 1956	A Q	Advance Servicing Information Mark VIII Model	Mk8	
200	A	January, 1957	A	Advance Information on Servicing Items.	Mk8	
201	1	November, 1956	F	Gearbox Mainshaft - Correct Assembly	all	
201	2	November, 1956	N	Scuttle Vent Shroud	2.4	
201	3	November, 1956	I	Track Rod - Correct Fitting Procedure	2.4	
202	1	November, 1956	L	Brake Linings - Change in Type	2.4	
202	2	November, 1956	L	Brake Servo Cylinder - Lubrication	Mk7	
202	3	November, 1956	L	Brake Repair Kits	2.4	
202	4	November, 1956	E	Clutch Hydraulic System - Repair Kits	2.4	
202	5	November, 1956	C	Solex Carburettors - Change in Main Jet	2.4	
203	1	November, 1956	B	Engine Sump. - Change from Aluminium to Steel	2.4	
203	2	November, 1956	K	Panhard Rod - Correct Assembly	2.4	
204	1	January, 1957	N	Fitting Lock to Petrol Filler Door	2.4	
204	2	January, 1957	M P	Speedo Driven Gear and Cable	2.4	
204	3	January, 1957	M P	Speedometer Cable	2.4	
204	4	January, 1957	B	Multi-Grade Oils - Oil Consumption	all	
204	5	January, 1957	L	Vacuum Check Valve - Introduction	2.4	
204	6	January, 1957	A	Addition to SB#200	Mk8	
205	1	January, 1957	B P	Sparking Plugs - Change in Type	2.4	
205	2	January, 1957	C	Petrol Filler Cap	2.4	
205	3	January, 1957	N	Synthetic Paint - Additional Colours	Mk8,XK140,2.4	
205	4	January, 1957	P	Starter Motor - Removal	2.4	
205	5	January, 1957	H	Rear Hub Puller	all	
206		January, 1957	C	Petrol Economy	all	
207	1	February, 1957	B	Valve Springs	Mk8	
207	2	February, 1957	L	Relined Brake Shoes - (Home Trade Only)	Mk7	
207	3	February, 1957	Q	Recommended Lubricants - Additional Brand	all	
208	1	February, 1957	L	Brake Linings - Change in Type	2.4	
208	2	February, 1957	C	Oil Bath Air Cleaners - Maintenance	all	
208	3	February, 1957	L	Rear Brake Operating Cylinder - Fixed Pivot Type Brakes	Mk V	
209	1	February, 1957	M	Speedometer Driven Gear and Cable	2.4	
209	2	February, 1957	J K	Hydraulic Dampers - Modified Type	2.4	
209	3	February, 1957	B	Drilled Camshafts	Mk8,2.4	
210	1	February, 1957	K N	Rear Spring Mounting - Modification	2.4	
210	2	February, 1957	B	Cylinder Head Gasket	all	
210	3	February, 1957	B	Rear Engine Mounting - Coil Spring Type	2.4	
211		February, 1957	A Q	Advance Servicing Information 3.4 Litre Model	3.4	
211	A	February, 1957	A	Advance Information on Servicing Items.	3.4	
212	1	May, 1957	K	Rear Road Springs - Rubber Interleaved Type	Mk7,Mk8	
212	2	May, 1957	D	Radiator Assembly	2.4	
212	3	May, 1957	P	Voltage and Current Regulator	2.4	
212	4	May, 1957	P	Distributor Suppressor	Mk8,2.4,3.4	
213	1	May, 1957	N	Radiator Grille and Aperture	3.4	
213	2	May, 1957	FF	Intermediate Speed Hold Solenoid	Mk8	
213	3	May, 1957	A	Amendment to SB#211A	3.4	
214	1	May, 1957	F	"J.S." Suffix Gearbox	all	
214	2	May, 1957	C	Carburettor Needles - Change in Recommendation	3.4	
214	3	May, 1957	M N	Chassis Side Member Assembly - Service Condition	2.4,3.4	
214	4	May, 1957	N	Panel Valence Assembly - Service Condition	2.4,3.4	
215		May, 1957	A Q	Advance Servicing Information XK.150 Model	XK150	
216	1	July, 1957	B	Hydraulic Chain Tensioner Filter	Mk8,2.4,3.4,XK150	
216	2	July, 1957	N	Radiator Grille Frame and Bonnet Top Motif	Mk8	
216	3	July, 1957	C	Carburettor Insulating Washer	2.4	
216	4	July, 1957	Q	Removal of Wax Coating on new Cars	all	
216	5	July, 1957	J H	Wheel Bearing Adjustment	XK150	
217	1	July, 1957	B	Oil Filter and Blanking Plate - Modified Type	2.4,3.4	
217	2	July, 1957	P	Windscreen Wiper Motor - Change in Type	Mk8,2.4,3.4	

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217	3	July , 1957	B P	Sparking Plugs - Change in Designation	all	
218		July , 1957	M	Service Scheme for First Type Mark VIII Exhaust System	Mk8	
219	1	July , 1957	H N	Rear Axle Fouling Body	3.4	
219	2	July , 1957	K	Panhard Rod - Details and Adjustment	3.4	
219	3	July , 1957	M	Accelerator Pedal - Heavy Operation	3.4	
220	1	August , 1957	F	Overdrive Hydraulic Pressure	all	
220	2	August , 1957	E L	Brake and Clutch Master Cylinders - Identification	2.4,3.4	
220	3	August , 1957	B	Oil Filter Elements and Sealing Rings - Summary	all	
221	1	August , 1957	B	Engine Compression Pressures	Mk8,2.4,3.4,XK150	
221	2	August , 1957	B	Procedure to Overcome Fouling between Water Hose and Timing Cover Setscrews	XK150	
222		September , 1957	P	Windscreen Wiper Motor - Replacing Type DR1 with Type DR3	Mk7,XK140,Mk8,2.4,3.4	
223	1	September , 1957	P	Dynamo Speed - Increase	Mk8,2.4,3.4,XK150	
223	2	September , 1957	B	Top Dead Centre Maarks - Location	2.4,3.4	
223	3	September , 1957	B	Cylinder Block - Rear Cover and Sealing Ring	Mk8,2.4,3.4,XK150	
223	4	September , 1957	FF	Anti-Creep Solenoid Valve	Mk8,3.4,XK150	
223	5	September , 1957	B	Amendment to SB#220	all	
224	1	September , 1957	P	Overdrive Throttle Switch - Adjustment	Mk8	
224	2	September , 1957	P	Overdrive Throttle Switch - Adjustment	XK150	
224	3	September , 1957	FF	Adjustment of Reverse Light and Starter Cut-Out Switch	2.4,3.4	
224	4	September , 1957	L	Rear Brake Shoe Return Springs	Mk7	
225	1	September , 1957	L N	Procedure to Overcome Handbrake Compensator Fouling Body	2.4,3.4	
225	2	September , 1957	L	Pressure "Build-Up" in Hydraulic System	Mk7,Mk8	
225	3	September , 1957	L	Brake Servo - Air Cleaner	2.4,3.4,XK150	
226	1	September , 1957	J H	Wheel Bearing Adjustment - Cars with Disc Brakes	2.4,3.4	
226	2	September , 1957	B	Inlet Valve Guides - Longer Type	Mk8,3.4,XK150	
226	3	September , 1957	P	Revised Marking on Ignition Coils	all	
226	4	September , 1957	M	Silencer and Tailpipes	3.4	
227	1	September , 1957	N	Radiator Grille and Front Wings - Standardisation between 2.4 and 3.4 Litre	2.4	
227	2	September , 1957	C	Petrol Filter - Introduction	2.4	
227	3	September , 1957	L	Rear Brake Caliper - Modified Type	XK150	
228	1	November , 1957	L	Handbrake Adjustment	all	
228	2	November , 1957	I	Upper Steering Column Assembly	2.4,3.4,XK150	
228	3	November , 1957	B	Oil Pressure. Relief Valve - Modified Type	2.4,3.4,XK150	
228	4	November , 1957	B	Timing Cover and Setscrews	Mk8,3.4,XK150	
229	1	November , 1957	B	Timing Chain Dampers - Rubber Type	Mk8,2.4,3.4,XK150	
229	2	November , 1957	M	Exhaust Silencers and Downpipes	3.4	
229	3	November , 1957	C	Oil Bath Air Cleaner - Introduction	3.4	
229	4	November , 1957	E L	Brake and Clutch Pedals	XK150	
230	1	November , 1957	L	5 1/2" Brake Servo Unit - Modified Type	2.4,3.4	
230	2	November , 1957	L	Brake Servo Unit - Repair Kit	Mk7,Mk8	
230	3	November , 1957	E	Clutch Master Cylinder Repair Kit	XK150	
230	4	November , 1957	P	Amendment to SB#224	Mk8	
230	5	November , 1957	B	Correction to 2.4 SPC (J.20)	2.4	
231	1	November , 1957	L	Brake Fluid - Change in Specification	2.4,3.4	
231	2	November , 1957	N	Front Wings - Nose Section	XK140	
231	3	November , 1957	B	Engine Oil Changing - Adverse Conditions	all	
231	4	November , 1957	C	Carburettor Float Chamber - Cleaning	Mk8,3.4,XK150	
231	5	November , 1957	P	50 Amp Electrical Fuses - Introduction	Mk8,2.4,3.4,XK150	
231	6	November , 1957	L	Retractor Pin Sleeves	all	
232		November , 1957	G	Divided Propeller Shaft Alignment	2.4,3.4	
233		November , 1957	FF	2.4 Litre Automatic Transmission	2.4	
234		January , 1958	Q	Spare Parts Catalogue (Publication J.22)	3.4	
235	1	January , 1958	C	Cold Starting in Extreme Conditions - Modification	2.4	
235	2	January , 1958	N	Rear Spring Mounting Modification	2.4,3.4	
235	3	January , 1958	D	Thermostat - Modified Type	Mk8,2.4,3.4	
235	4	January , 1958	L	Vacuum Brake Servo Kit	XK140	
235	5	January , 1958	FF	Amendment to SB#233	2.4	
236		January , 1958	M	Disc Brakes and Wire Spoke Wheels-Conversion Kits	2.4,3.4	
237	1	January , 1958	P	RB.310 Voltage and Current Regulator - Introduction	Mk8	
237	2	January , 1958	P	RB.310 Voltage and Current Regulator - Adjustment	all	
238	1	January , 1958	L	Disc Brake Master Cylinder Body - Change in Material	2.4,3.4,XK150	
238	2	January , 1958	L	Master Cylinder Dust Excluder - Rubber Grease	2.4,3.4,XK150	
238	3	January , 1958	N	Synthetic Paintwork - Summary of Colours	all	
239	1	February , 1958	L	Disc Brake Caliper Bridge Pipe - Very IMPORTANT	2.4,3.4,XK150	
239	2	February , 1958	N	Front Wings - Nose Section	XK150	
239	3	February , 1958	L	6 7/8" Vacuum Servo - Introduction on Drum Brake Cars	2.4,3.4	
239	4	February , 1958	L	Amendment to SB#228	all	
239	5	February , 1958	M	Amendment to SB#236	2.4,3.4	
239	6	February , 1958	D	Amendment to SB#235	Mk8,2.4,3.4	
240		February , 1958	J	Front Suspension - Progressive Bump Stops	2.4,3.4	
241		March , 1958	N	Modification to Overcome Handbrake Cross Cables Fouling Body	2.4,3.4	
242	1	March , 1958	J K	Wheel Hubs - Over Lubrication	all	

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242	2	March, 1958	K	Spraying Rear Springs - Precautions	disc brakes	
242	3	March, 1958	L	Hydraulic Fluids for Clutch and Brake Systems - IMPORTANT	all	
243	1	April, 1958	M	Dunlop R.S.4 Road Speed Tyres	3.4	
243	2	April, 1958	B	Over - Advancing Ignition	all	
243	3	April, 1958	H	Thornton Power-Lok Differential	all	
243	4	April, 1958	B	3.4 Litre 9 to 1 Compression Ratio - Ignition and Carburettor Needle	3.4	
243	5	April, 1958	L	Addition to SB#242.3	all	
243	6	April, 1958	N	Amendment to SB#241	3.4	
244		April, 1958	I	Power - Assisted Steering	Mk8	
245	1	May, 1958	FF	Relay Valve - Modification	Mk8,3.4,XK150	
245	2	May, 1958	B	Oil Control Piston Rings	Mk7,XK140,Mk8,3.4,XK150	
245	3	May, 1958	H L	Disc Brake Adaptor Plate Bolts - Correct Assembly	disc brakes	
245	4	May, 1958	K	Rear Road Springs - Change in Camber	2.4,3.4	
245	5	May, 1958	L	Servo Return Spring - Assembling	Mk7,Mk8	
246		May, 1958	L	Modification to Disc Brake Master Cylinder	2.4,3.4,XK150	
247		June, 1958	M	"Service Condition" Replacement Chassis Frames	Mk7,Mk8	
248	1	July, 1958	H	Thornton Limited Slip Differential - Precautions	all	
248	2	July, 1958	J	Coil Spring Packing Piece	2.4,3.4	
248	3	July, 1958	O	Heater Rheostat Switch	XK150	
248	4	July, 1958	N	Amendment to SB#239	XK150	
249	1	July, 1958	K	Panhard Rod - Adjustment	2.4,3.4	
249	2	July, 1958	F P	Overdrive Manual Switch	2.4,3.4,Mk8	
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249	6	July, 1958	K	Rear Spring Nylon Interleaf	Mk8,XK150	
250	1	July, 1958	FF	Loss of Drive in "D" (Drive) and Reverse	Mk8,2.4,3.4	
250	2	July, 1958	K	Rear Spring - Modified Type	XK150	
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251	1	September, 1958	L	Pressure "Build-Up" in Hydraulic System	2.4,3.4,XK150	
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252	1	September, 1958	O	Fresh Air Heating Equipment	XK150	
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257	2	January, 1959	B	1/2" Fan Belt - Introduction	3.4,XK150	
257	3	January, 1959	L	Caliper Piston Retractor Tool	disc brakes	
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