



BY APPOINTMENT  
TO H.M. QUEEN ELIZABETH THE QUEEN MOTHER  
MOTOR CAR MANUFACTURERS  
THE DAIMLER COMPANY LTD.

**Daimler**

*SP 250*  
*2½ LITRE V.8 SPORTS MODEL*

**SERVICE MANUAL**

*ISSUED BY*

**THE DAIMLER COMPANY LTD., COVENTRY, ENGLAND**

Telephone  
COVENTRY 27626

Telegrams  
DAIMLER PHONE COVENTRY

## INDEX TO SECTIONS

SECTION TITLE	SECTION REFERENCE
OPERATION AND MAINTENANCE .. .. .	A
LUBRICATION .. .. .	B
THE COOLING SYSTEM .. .. .	C
THE ENGINE UNIT .. .. .	D
THE FUEL SYSTEM .. .. .	E PART i
THE IGNITION SYSTEM .. .. .	E PART ii
THE EXHAUST SYSTEM .. .. .	F
THE CLUTCH SYSTEM .. .. .	G
THE GEARBOX UNIT .. .. .	H
THE PROPELLER SHAFT .. .. .	I
THE REAR AXLE UNIT .. .. .	J
THE ROAD WHEELS AND TYRES .. .. .	K
THE STEERING .. .. .	L
THE FRONT SUSPENSION .. .. .	M PART i
THE REAR SUSPENSION .. .. .	M PART ii
THE BRAKING SYSTEM .. .. .	N
THE ELECTRICAL EQUIPMENT .. .. .	O
THE CHASSIS FRAME AND JACKING SYSTEM .. .. .	P
THE BODY .. .. .	Q